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**AMENDMENTS TO THE SPECIFICATION**

Please amend the specification at paragraph [0053] as follows:

An embodiment shown in FIG. 5 is an example in which a thickness of SUS at a caulking part 4a and 5a of metal plates 4, 5, respectively, is reduced. Like this, by etching a caulking part to a suitable thickness, sealing by caulking can be performed more easily. From this point of view, a thickness of a caulking part is preferably 0.05 to 0.3 mm.